

Nymax[™] GF 600 A 33 Black 112 A V Polyamide 6

Key Characteristics

Product Description

The Nymax® GF 600 Series of glass fiber-reinforced nylon 6 compounds have been specifically engineered for applications requiring high stiffness, tensile strength, and toughness, while providing enhanced surface appearance versus nylon 6/6 compounds. These materials are available in a broad range of reinforcement levels depending upon stiffness characteristics desired and have been formulated to offer ease of processing in most standard thermoplastic processing equipment.

General				
Material Status	Commercial: Active			
Regional Availability	North America	 South America 		
Filler / Reinforcement	Glass Fiber Reinforcement, 33% Filler by Weight			
Features	General Purpose	Good Weather Resistance	9	
Uses	Automotive ApplicationsConstruction Applications	Consumer ApplicationsGeneral Purpose	Industrial Applications	
Automotive Specifications	• GM GMP.PA6.045			
Appearance	Black			
Forms	Pellets			
Processing Method	Injection Molding			

Technical Properties 1

Physical	Typical Value (English)	Typical Value (SI)	Test Method	
Specific Gravity	1.38	1.38	ASTM D792	
Molding Shrinkage - Flow	0.0020 to in/in 0.0040	0.20 to 0.40 %	ASTM D955	
Water Absorption (24 hr)	0.90 %	0.90 %	ASTM D570	
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method	
Tensile Modulus	1.20E+6 psi	8270 MPa	ASTM D638	
Tensile Strength ² (Yield)	22000 psi	152 MPa	ASTM D638	
Tensile Elongation ² (Yield)	3.0 %	3.0 %	ASTM D638	
Flexural Modulus	1.20E+6 psi	8270 MPa	ASTM D790	
Flexural Strength	32000 psi	221 MPa	ASTM D790	
Impact	Typical Value (English)	Typical Value (SI)	Test Method	
Notched Izod Impact			ASTM D256A	
73°F (23°C), 0.125 in (3.18 mm), Injection Molded	2.00 ft·lb/in	107 J/m		
Thermal	Typical Value (English)	Typical Value (SI)	Test Method	
Deflection Temperature Under Load			ASTM D648	
264 psi (1.8 MPa), Annealed, 0.125 in (3.18 mm)	392 °F	200 °C		

Additional Properties

Molded Test Bars: Dry as Molded

Notes

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¹ Typical values are not to be construed as specifications.

² Type I, 0.20 in/min (5.1 mm/min)

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